



**Scope of Nadcap Approvals for
Hardcoat, Inc.
7317 W. Lake Street
St. Louis Park, MN. 55426**



AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022) Modified

- **AC7108/04 - Solution Analysis and Testing - AC7108/4 must also be selected**
- **AC7108/08 - Anodizing (Not for Metal Bond) - AC7108/8 must also be selected**
- **AC7108/11 - Conversion Coating - AC7108/11 must also be selected**

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted on/after 21 January 2018)

- **Solution Analysis In Support of AC7108**
- **Testing Performed Internally In Support of the Chemical Process Accreditation**
 - **B05 - Salt Spray Testing In Support of AC7108**
 - **B14 - Conductivity Testing In Support of AC7108**
 - **B16 - Coating Thickness Measurement In Support of AC7108**

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016) Modified

- **Anodize Aluminum, Hard Anodize**
 - **AMS 2469**
 - **AMS 2482**
 - **AMS-A-8625**
 - **MIL-A-8625**
 - **MIL-PRF-8625**



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- **Anodize Aluminum, Sulfuric Acid**
 - AMS 2471
 - AMS 2472
 - AMS-A-8625
 - MIL-A-8625
 - MIL-PRF-8625

- **Dye**
- **Impregnation**
- **Seal**

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016) Modified

- **Aluminum**
 - AMS 2473
 - MIL-C-5541
 - MIL-DTL-5541
 - Other Aluminum

- **Aluminum, Non-Hexavalent Chrome Alternatives**
 - MIL-DTL-5541

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION